DENYO's IT Gun & Series



Two types of Timer-Contactor: built-in or separate

Built-in Transformer and Timer-Contactor ITC, ITX IT Gun ® Series Built-in Transformer ITNC. ITNX (Timer-Contactor is separate.)

2. Ergonomically designed

Ergonomic design assures good balance in any work postures.

3. Built-in transformer with high usage rate of electric power

Built-in transformer with high usage rate in power, yet small and lightweight

4. Energy efficient

Compared to separate type of transformer, electric power can be saved as much as by 1/3 to 1/4.

Easy maintenance

Easy assembly/disassembly enables drastic cut down in maintenance time.

Safety as the top priority

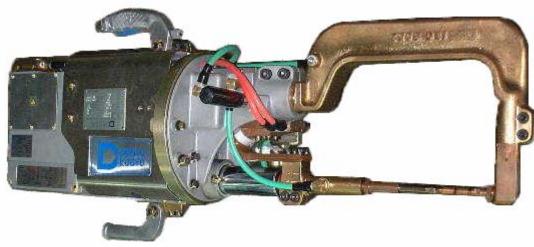
Considered every danger imaginable. Work safety is the top priority in design.

Flexible to customer's specific needs

We'll be happy to customize according to your specifications.

D, *IT Gun* is the registered trademark of DENYO KOGYO CO., LTD.





| Timer built-in type | ITC, ITX | | | | |
|---------------------------|--------------------|--|--|--|--|
| Timer-less type | ITNC, ITNX | | | | |
| Max short circuit current | 15000A~20000A | | | | |
| Air pressure | 0.49Mpa(5kgf/•) | | | | |
| Stroke (max) | 200 mm | | | | |
| Throat gap (L) | 100,200,350,500 mm | | | | |
| Weight | 60~100kgf | | | | |

| Timer type | PHS-4015 | | | |
|-------------------|-------------------------|--|--|--|
| Teaching-box type | TB31-P0-2A | | | |
| Supply voltage | 1ϕ , AC415V ± 10% | | | |
| Frequency | 50Hz, 60Hz | | | |

| | | | | | | 100000 | | |
|--|--|------------------|--|------------|-------------------|--------------|-------------------------|---------------|
| •Welding gun basic spec | ification | ıs | | ulletT | imer basic s | pecification | s | |
| Timer built-in type | | ITC, ITX | | Timer type | | | PHS-4015 | |
| Timer-less type | | ITNC, ITNX | | | Teaching-box type | | TB31-P0-2A | |
| Max short circuit curren | t 15 | 000A~20000A | A | | Supply vo | oltage | 1ϕ , AC415V ± 10% | |
| Air pressure | 0.4 | 9Mpa(5kgf/• |) | | Freque | ncy | 50Hz, | 60Hz |
| Stroke (max) | | 200 mm | | | | | | |
| Throat gap (L) | 100 | ,200,350,500 r | mm | | | | | |
| Weight | | 60~100kgf | | | | | | |
| ●Transformer basic spec | ificatior | ns | | | | | | |
| Type | | MT019 | MTO |)24 | MT030 | MT038 | MT046 | MT056 |
| Rated primary voltage | 50Hz | | | | 380~ | | | |
| (V) | 60Hz | | | | 400~ | | | |
| Secondary no-load | 50Hz | 3.6~3.9 | 4.5~ | | 5.5~6.1 | 7.3~7.9 | 8.6~9.4 | 10.5~11.4 |
| voltage(V) | 60Hz | 3.8~4.6 | 4.7~ | 5.7 | 5.8~7.0 | 7.6~9.2 | 9.0~10.9 | 11.1~13.3 |
| Rated capacity (KVA (at the duty factor 50 | | 19 | 24 | 1 | 30 | 38 | 45 | 56 |
| Max welding currer | | <u> </u> | | | | | | |
| /Permissive duty fac | | | | | 16000 | A / 5% | | |
| Rated Max input(at 400 | V)KVA | 61.5 | 76 | 5 | 94 | 123 | 146 | 178 |
| Continuous secondary co | urrent | | | | 35 | 70 | | |
| ITX-7003 350(L) | | | | 200 (L) | ITC-3002 | | | |
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